

ASTM E84 Testing
for
Superior Products International II
on
Enamo Grip Polyurethane Enamel
on Sterling Board
Tested: March 1, 2001
VTEC 100-1307



VTEC Laboratories Inc.

March 22, 2001

Client: Superior Products International II
10835 W. 78th Street
Shawnee, KS 66214

Attn: Mr. J.E. Pritchett

Subject: Determine Surface Burning Characteristics per ASTM E84
Twenty Five Foot Tunnel Test Method.

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I. SCOPE

This report contains the reference to the test method, purpose, test procedure, rounding procedures, preparation and conditioning of specimens, description of materials, test and post test observation data, and test results.

II. TEST METHOD

The test was conducted in accordance with ASTM E 84, "Standard Test Method for Surface Burning Characteristics of Building Materials." The 25-foot tunnel method is also described by NFPA 255 and UL 723.

III. PURPOSE

The purpose of the test is to determine the relative performance of the test material under standardized fire exposure. Results are given for Flame Spread and Smoke Developed Index. The values obtained from burning the test material represent a comparison with that of 1/4" inorganic reinforced cement board expressed as zero and red oak flooring expressed as 100.

The flame spread results of 25-foot tunnel tests are frequently used by building code officials and regulatory agencies in the acceptance of interior finish material for various applications. The most widely accepted classification system is epitomized by the National Fire Protection Association Life Safety Code, NFPA 101:

Class A*	0 - 25	flame spread	0-450 smoke developed
Class B*	26 - 75	flame spread	0-450 smoke developed
Class C*	76 - 200	flame spread	0-450 smoke developed

*Class A, B and C correspond to I, II and III, respectively, in other codes such as UBC and BOCA.

This flame spread classification system is based on the premise that the higher the flame spread numbers, the greater the fire spread potential. The actual relationship between the numbers developed under this test and life safety from fire has not been adequately established.

IV. TEST PROCEDURE NOTES

The furnace was preheated to a minimum of 150°F as measured by an 18 AWG thermocouple embedded in cement 1/8" below the floor surface of the chamber, 23-1/4' from the centerline of the ignition burners. The furnace was then cooled to 105°F (\pm 5°F) as measured by a thermocouple embedded 1/8" below the floor surface of the test chamber 13' from the fire end.

Prior 10-minute tests with 1/4" inorganic reinforced cement board provided the zero reference for flame spread. Periodic 10-minute tests with unfinished select grade red oak flooring provided for the 100 reference for flame spread and smoke developed as noted in Section III.

A. Flame Spread

The flame spread distance is observed and recorded at least every 15 seconds or every 2 feet of progression. The peak distance is noted at the time of occurrence. The flame spread distance is plotted over time. The total area under the flame spread distance-time curve is determined; flame front recessions are ignored. The flame spread is then calculated as a function of the area under the curve relative to the standard red oak curve area. The value for flame spread classification for the tested material may be compared with that of inorganic reinforced cement board and select grade red oak flooring.

B. Smoke Developed

The smoke developed during the test is determined by the reduction in output of a photoelectric cell. A light beam vertically orientated across the furnace outlet duct is attenuated by the smoke passing through the duct. The output of the photoelectric cell is related to the obscuration of the light source through the duct caused by the smoke. A curve is developed by plotting photoelectric cell output against time. The value of smoke developed is derived by calculating the net area under the curve for the test material and comparing this area with the net area under the curve for unfinished select grade 23/32" red oak flooring.

V. FLAME SPREAD AND SMOKE DEVELOPED ROUNDING PROCEDURES

Single test calculated flame spread and smoke developed values are rounded to the nearest multiple of 5 and reported as the Flame Spread or Smoke Developed Index. Actual test values are available on request.

For multiple tests, the individual calculated flame spread and smoke developed values are recorded, averaged, and the results rounded to the nearest multiple of 5. The averaged, rounded number is reported as the Flame Spread or Smoke Developed Index.

VI. PREPARATION AND CONDITIONING OF TEST SAMPLES

Three or four sections are generally used in the preparation of a complete test specimen which is 20-1/2" wide and 24' long. Materials 8' in length may be tested by using three sections 20-1/2" wide by 8' long for a total specimen length of 24'. A 14" length of uncoated 16 gauge steel sheet is used to make up the remainder of the test specimen; it is placed at the fire end of the test chamber. Test specimens are conditioned at a controlled temperature of 73.4°F (\pm 5°F) and a controlled relative humidity of 50 \pm 5 percent.

VII. MATERIAL TESTED

- 1) Supplier: VTEC Laboratories, Inc.
Bronx, New York
- 2) Burn Number 1
- 3) Average Thickness (in.) --
- 4) Average Weight (lbs./sq.ft.) --
- 5) Average Groove Depth (in.) N/A
- 6) Product Description: ENAMO GRIP Polyurethane Enamel

- 7) Color White
- 8) Surface Face side exposed
- 9) Sample Selection Supplier
- 10) Date of Selection 02/2001
- 11) Material Description by Supplier
- 12) Method of Mounting: * See remarks

- 13) Sample Conditioning (days) 21

VIII. TEST CONDITIONS AND DATA

- 1) Specimen Preheat Time (min.) 2:00
- 2) Tunnel Brick Temp. (deg.F) 104
- 3) Ignition Time (seconds) 66
- 4) Time to End of Tunnel
or Flamefront Distance 1.5' @ 3:15
- 5) Time-Distance Curve Area
(min./ft.) 9.8
- 6) Fuel and Temperature
 - a) Fuel (cu.ft./min.) 4.837
 - b) Max. Vent End Temp. (deg.F) 578
 - c) Time to Max. Temp. (min.) 10:00
- 7) After Flaming No

Test Number T-10636.

Date of Test 03/01/2001

IX. TEST RESULTS

Test results calculated on the basis of the areas under the curves of flame spread distance, temperature, and smoke density versus time are provided in the table below for calibration materials and for:


Enamo Grip Polyurethane Enamel


<u>Material Description</u>	<u>Flame Spread</u>	<u>Smoke Developed Index</u>
High Density Inorganic Reinforced Cement Board	0	0
Red Oak Flooring	100	100
→ T-10636	<u>5</u>	<u>0</u>

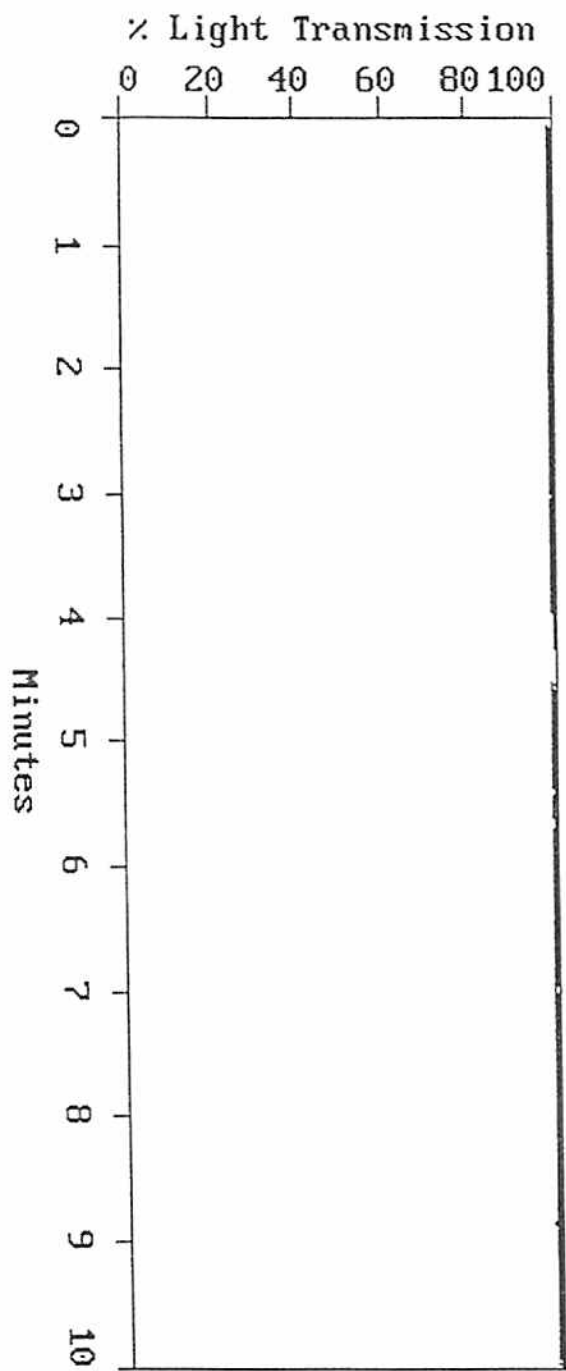
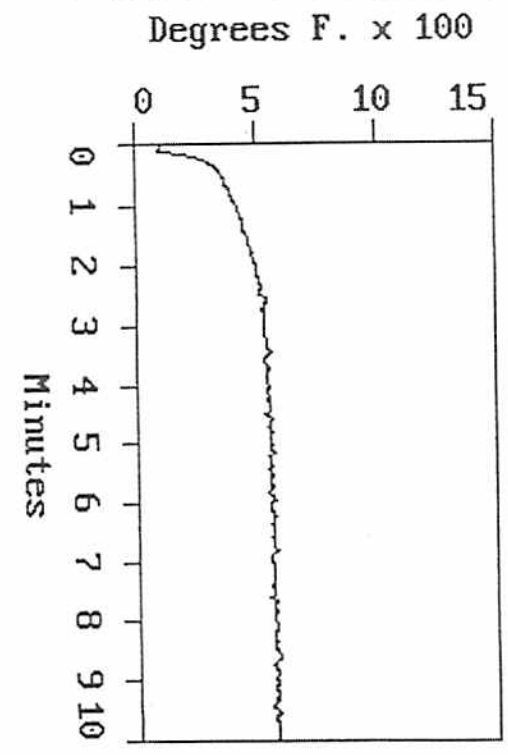
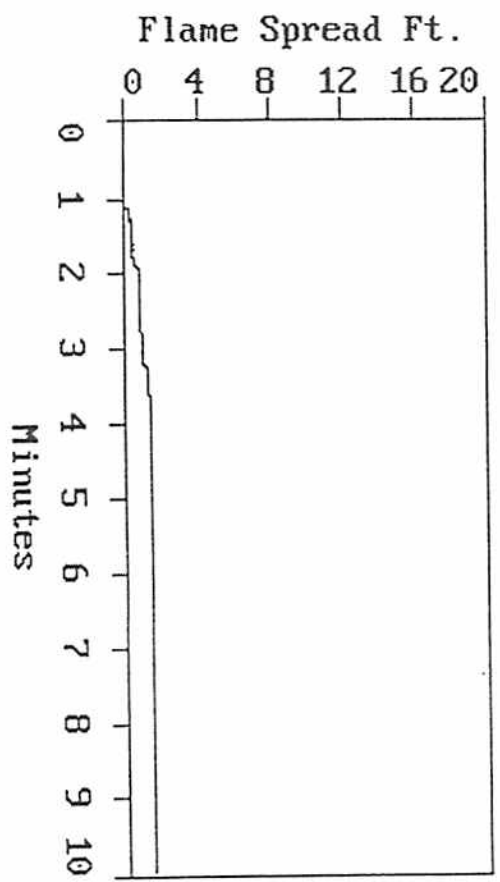
OBSERVATIONS: Coating consumed over burner area. Blistered to 8 feet.

REMARKS: Coating applied in one coat at 119 sq. ft. per gallon to achieve a 13.5 mil wet coat thickness.

CONCLUSIONS: Based on one test, the flame spread, calculated according to ASTM E-84, meets Class A (class 1) - 25 or under flame spread.


Neil Schultz
Executive Director


Amirudin Rahim
Technical Director



Area Under Curves	
S/CTS	2
AT	9.8
F/CTS	713